

**BIRLA INSTITUTE OF TECHNOLOGY, MESRA, RANCHI  
(END SEMESTER EXAMINATION)**

**CLASS: BTECH  
BRANCH: CHEMICAL ENGINEERING**

**SEMESTER : VI  
SESSION : SP/2025**

**SUBJECT: CL359 MEMBRANE SCIENCE AND TECHNOLOGY**

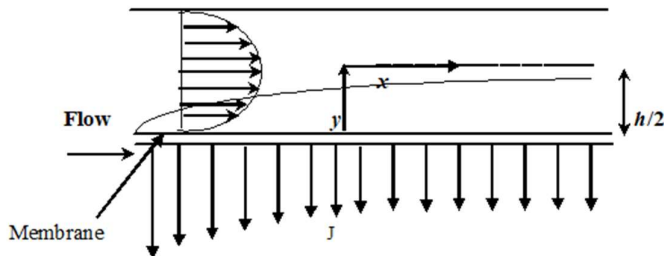
**TIME: 3 Hours**

**FULL MARKS: 50**

**INSTRUCTIONS:**

1. The question paper contains 5 questions each of 10 marks and total 50 marks.
2. Attempt all questions.
3. The missing data, if any, may be assumed suitably.
4. Before attempting the question paper, be sure that you have got the correct question paper.
5. Tables/Data hand book/Graph paper etc. to be supplied to the candidates in the examination hall.

- Q.1 A mass transfer boundary layer is growing on a membrane surface, a laminar fully developed flow is happening through the membrane channel as given in the following figure, taking CO BL  
[10] 4



Expression of the velocity profile is given as  $u(y) = \frac{3}{2}u_0 \left[ 1 - \left( \frac{y-h}{h} \right)^2 \right]$ ; where,  $u(y)$  is the  $x$  directional velocity;  $h$  is the half height of the channel;  $u_0$  is the centerline velocity. The CD equation of mass transport within the mass transfer boundary layer is given as

$$u \frac{\partial c}{\partial x} + v \frac{\partial c}{\partial y} = D \frac{\partial^2 c}{\partial y^2}$$

Where  $D$  is the solute diffusivity and  $v$  the  $y$  directional velocity. *With proper assumptions and boundary conditions* derive an expression of concentration profile within the membrane channel (take  $\delta(x)$  as the thickness of the mass transfer boundary layer).

- Q.2(a) How flat sheet polymeric membranes are fabricated; depict step by step [5] 1
- Q.2(b) Define the following terms (a) active; (b) passive and (c) facilitated transport [5] 1
- Q.3 A Macromolecular solution of diffusivity  $D=6 \times 10^{-11} \text{ m}^2/\text{s}$  flows through a rectangular channel of length 1m, width 5cm, half height 1mm at a flow rate of 40L/h and transmembrane pressure drop 500kPa. Permeability of the membrane is  $2.5 \times 10^{-11} \text{ N.s/m}^3$ . The feed concentration of the membrane is  $10 \text{ kg/m}^3$  and real retention  $R_r=1.0$ . Membrane is placed at the bottom only.  $\Pi=1.5 \times 10^4 \text{ Pa}$ ,  $\Pi$  is in Pa and  $C$  in  $\text{kg/m}^3$ . Calculate the value of mass transfer coefficient [15] 4
- Q.4 Write with a proper diagram, different flow schemes in gas separation membrane modules [10] 2
- Q.5 Explain with a neat diagram the central idea behind dialysis [5] 1