BIRLA INSTITUTE OF TECHNOLOGY, MESRA, RANCHI (MID SEMESTER EXAMINATION SP/2024)

CLASS: BTECH SEMESTER: IV BRANCH: MECH SESSION: SP/2024

SUBJECT: ME219 NON-DESTRUCTIVE TESTING

TIME: 02 Hours FULL MARKS: 25

INSTRUCTIONS:

- 1. The question paper contains 5 questions each of 5 marks and total 25 marks.
- 2. Attempt all questions.
- 3. The missing data, if any, may be assumed suitably.
- 4. Tables/Data handbook/Graph paper etc., if applicable, will be supplied to the candidates

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Q.1(a) Q.1(b)	Compare the non-destructive evaluation with destructive evaluation. Outline the general steps in non-destructive testing.	[2] [3]	CO 1 1	BL 2 4
Q.2(a) Q.2(b)	Describe the role of penetrant along with its desirable properties. Demonstrate the welding defect using liquid penetrant test	[2] [3]	1 1	2
Q.3(a) Q.3(b)	Explain the concept of demagnetization in magnetic particle test. With neat sketch describe magnetization using contact current flow method.	[2] [3]	2 2	2
Q.4(a) Q.4(b)	Explain dry and wet magnetic particles. Illustrate the limitation in magnetic particle testing.	[2] [3]	2 2	2
Q.5(a) Q.5(b)	Identify the edge and skin effect on eddy current. Demonstrate the eddy current testing for flaw detection.	[2] [3]	2 2	2

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