

BIRLA INSTITUTE OF TECHNOLOGY, MESRA, RANCHI  
(MID SEMESTER EXAMINATION SP2023)

CLASS: B.TECH.  
BRANCH: CHEMICAL ENGG.- PLASTICS & POLYMER

SEMESTER : VI  
SESSION : SP2023

SUBJECT: CL312R1 POLYMER PROCESSING

TIME: 02 Hours

FULL MARKS: 25

**INSTRUCTIONS:**

1. The question paper contains 5 questions each of 5 marks and total 25 marks.
2. Attempt all questions.
3. The missing data, if any, may be assumed suitably.
4. Tables/Data handbook/Graph paper etc., if applicable, will be supplied to the candidates

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|        |   | CO           | BL |
|--------|---|--------------|----|
| Q.1(a) | Define elongational viscosity with example.   | [2] CO 312.1 | 1  |
| Q.1(b) | Explain the effect of temperature dependency on viscosity?  | [3] CO 312.2 | 2  |
| Q.2(a) | What is Bingham bodies? Discuss with example.   | [2] CO 312.2 | 1  |
| Q.2(b) | Describe about the different types of rotational rheometers based on design criteria.   | [3] CO 312.1 | 1  |
| Q.3(a) | Demonstrate about polymer processing in Ram extruder.   | [2] CO 312.1 | 2  |
| Q.3(b) | A cone & plate rheometer with a 50mm diameter cone having 4-degree angle is used to measure viscosity of a polymer when operating at 1rpm and torque of 0.5 Nm is measured. Evaluate the viscosity of the polymer solution. | [3] CO 312.5 | 5  |
| Q.4(a) | What is the role of breaker plate in extruder?  | [2] CO 312.1 | 1  |
| Q.4(b) | Compare between twin screw and single screw extruder.   | [3] CO 312.1 | 2  |
| Q.5(a) | Analyse the twin screw design of co-rotating or counter rotating screw configuration for better mixing efficiency.  | [1] CO 312.4 | 4  |
| Q.5(b) | Derive the drag flow equation for extrusion operation with proper drawing.  | [4] CO 312.1 | 4  |

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