

BIRLA INSTITUTE OF TECHNOLOGY, MESRA, RANCHI  
(END SEMESTER EXAMINATION)

CLASS: BTECH  
BRANCH: CHEMICAL

SEMESTER: V/ADD  
SESSION: MO/2025

SUBJECT: CL337 CHEMICAL PROCESS TECHNOLOGY

TIME: 3 Hours

FULL MARKS: 50

**INSTRUCTIONS:**

1. The question paper contains 5 questions each of 10 marks and total 50 marks.
  2. Attempt all questions.
  3. The missing data, if any, may be assumed suitably.
  4. Before attempting the question paper, be sure that you have got the correct question paper.
  5. Tables/Data hand book/Graph paper etc. to be supplied to the candidates in the examination hall.
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Q.1(a)	Briefly illustrate, with a neat diagram, the manufacturing process of sodium hydroxide (NaOH) using a diaphragm cell. Also, explain why the mercury cell process is considered more advantageous than other methods.	[5] 1	2
Q.1(b)	Briefly explain the synthesis of soda ash by the LeBlanc process, including the key reactions involved. Also, discuss the disadvantages of this process compared to the Solvay process.	[5] 1	2
Q.2(a)	Illustrate a neat process flow diagram for lime manufacturing.	[5] 1	2
Q.2(b)	Summarize the properties of any TWO types of cement and outline the schematic figure of repulping wet process for H <sub>3</sub> PO <sub>4</sub> production & name the scrubbing liquors used in MAP/DAP production	[5] 2	2
Q.3(a)	Outline an integrated flowsheet depicting the combined production of SSP & TSP	[5] 2	2
Q.3(b)	Compare three different pressures used in nitric acid production process & list major engineering problems countered in NH <sub>4</sub> NO <sub>3</sub> production and draw a block diagram flowsheet of a total recycle CO <sub>2</sub> stripping Urea process.	[5] 3,4	4
Q.4(a)	Explain the continuous saponification process used in soap manufacturing, with special emphasis on the recovery and purification of glycerin.	[5] 2	2
Q.4(b)	Why is double carbonation with CO <sub>2</sub> and double sulphitation with SO <sub>2</sub> required during the process of sugar manufacturing?	[5] 2	4
Q.5(a)	Describe in detail the production process of styrene with the help of a flow sheet. Also, explain why an inhibitor is required during the storage and transportation of styrene.	[5] 2	2
Q.5(b)	Analyze the role of hydrogenation in terephthalic acid production process and discuss the use of hot water in the step along with catalyst used & illustrate a neat flowsheet for combined production of phthalic anhydride and maleic anhydride and discuss the role of three switch condensers used in it.	[5] 3	4

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