

BIRLA INSTITUTE OF TECHNOLOGY, MESRA, RANCHI  
(MID SEMESTER EXAMINATION MO/2023)

CLASS: B.TECH.  
BRANCH: CHEMICAL ENGG.

SEMESTER : V  
SESSION : MO/2023

SUBJECT: CL321 PETROLEUM REFINERY ENGINEERING

TIME: 02 Hours

FULL MARKS: 25

**INSTRUCTIONS:**

1. The question paper contains 5 questions each of 5 marks and total 25 marks.
  2. Attempt all questions.
  3. The missing data, if any, may be assumed suitably.
  4. Tables/Data handbook/Graph paper etc., if applicable, will be supplied to the candidates
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|--------|---|-----|------------|
|        |   | CO  | BL         |
| Q.1(a) | Why straight chain hydrocarbons are preferred in HSD?   | [2] | 1      2   |
| Q.1(b) | What are the differences between TBP and ASTM distillation? Why is TBP curve sharper than ASTM curve? | [3] | 1      1,2 |

- Q.2(a) The following table shows the ASTM-D86 data of crude oil. Convert this data to TBP data. The conversion coefficients are also tabulated: [5]      1      3

% Vol Distilled	a	b	ASTM D86 BP, °C
0	0.9177	1.0019	58.9
10	0.5564	1.09	75.1
30	0.7617	1.0425	102.5
50	0.9013	1.0176	134.3
70	0.8821	1.0226	169.5
90	0.9552	1.011	204.4
95	0.8177	1.0355	215.9

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|--------|--|-----|---|-----|
| Q.3(a) | Why is desalting of crude important in refinery? Why is caustic solution used during desalting process | [2] | 2 | 2   |
| Q.3(b) | What is the function of steam ejectors in VDU? What are important products obtained from VDU?          | [3] | 2 | 2,1 |
| Q.4(a) | Illustrate the ADU with various products and their boiling ranges                                      | [5] | 2 | 3   |
| Q.5(a) | Explain the CCR reforming process with a flow diagram  | [5] | 3 | 3   |

:::26/09/2023 M:::